

Megaplast Smooth Geomembrane

Megaplast High Density Polyethylene (HDPE) Geomembrane is manufactured with the highest quality resin specifically formulated and used in applications that require excellent chemical resistance and endurance properties.



MEGAPLAST

AT THE CORE:

An HDPE geomembrane suitable for applications that require excellent chemical resistance and endurance properties

MEGAGOLD PLUS 75

Technical data Sheet

Sr.No.	Properties	Test Method (ASTM)	Unit (English)	Testing Frequency	MEGAGOLD PLUS 75
1	Thickness - (Nominal Avg.: - 10%)	D 5199	mils	Every roll	30
2	Density (min. ave)	D 792	g/cc	Every 200,000 lb	0.940
	Melt Flow Index (MFI) , (190°C /2.16 Kgf)	D 1238	g/10 min	Per batch / Lot	≤ 1.0
3	Tensile Properties (min.ave) (Note4)	D 6693 Type IV Dumbell , 2ipm		Every 5th roll	
	→Break strength		lb/in		108
	→ Yield strength		lb/in		57
	→Break Elongation		%		700
	→Yield Elongation		%		13
4	Tear Resistance (min.ave)	D 1004	lb	Every 10th roll	18
5	Puncture Resistance (min ave)	D 4833	lb	Every 10th roll	45
6	Carbon Black Content (Range)	D 4218 / D 1603	%	Every 5th roll	2.0 - 3.0
7	Carbon Black Dispersion	D 5596	Category	Every 10th roll	Note 1
8	Stress Crack Resistance (SP - Notched Constant Tensile Load)	D 5397 (Appendix)	Hrs.	Each two resin lots (One lot = 200,000 lb)	500
9	Oxidative Induction Time (min.ave) Standard -OIT	D 3895 (at 200 dig C)	Minutes	Every 200,000 lb	> 100
	-- OR--- High Pressure -OIT	D 5885 (at 150 dig C)			> 500
10	Oven Aging at 85 deg C. Standard -OIT (min.ave) - % retained after 90 days	D 5721 D 3895	%	Per each formulation	55
	---OR--- High Pressure -OIT (min.ave) - % retained after 90 days	D 5721 D 5885			80
11	UV Resistance HP -OIT (min.ave) - % retained after 1600 hrs	D 7238 D 5885	%	Per each formulation	50

TYPICAL ROLL DIMENSIONS (Note2)

Roll Width	feet	23.0
Roll Length	feet	920
Roll Area	Sq. Feet	21160

Note 1 : Dispersion only applies to near spherical agglomerates 9 of 10 views shall be category 1 or 2 .No more than 1 view from category3.

Note 2 : Roll length & widths have a tolerance of +/- 1% .

Note 3 : All geomembranes have dimensional stability of +/- 2% when tested according to ASTM D 1204 .

Note 4 : Machine direction(MD) & Cross direction (XMD) average values should be on the basis of 5 specimens each direction.

H.O.: 21-C, Mittal Towers, 2nd Floor, C-Wing, Nariman Point, Mumbai - 400 021, INDIA
Tel. No.: +91-22-61066000 Email: geomembranes@megaplast.in Website: www.megaplast.in

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