

## Megaplast Smooth Geomembrane

Megaplast High Density Polyethylene (HDPE) Geomembrane is manufactured with the highest quality resin specifically formulated and used in applications that require excellent chemical resistance and endurance properties.



## MEGAPLAST

### AT THE CORE:

An HDPE geomembrane suitable for applications that require excellent chemical resistance and endurance properties

## MEGAGOLD PLUS 200

### Technical data Sheet

Sr.No.	Properties	Test Method (ASTM)	Unit (English)	Testing Frequency	MEGAGOLD PLUS 200	
1	Thickness - (Nominal Avg.: - 10% )	D 5199	mils	Every roll	80	
2	Density (min. ave)	D 792	g/cc	Every 200,000 lb	0.940	
	Melt Flow Index (MFI) , (190°C /2.16 Kgf)	D 1238	g/10 min	Per batch / Lot	≤ 1.0	
3	<b>Tensile Properties (min.ave)</b> (Note4)	D 6693 Type IV Dumbell , 2ipm		Every 5th roll		
	→Break strength		lb/in		291	
	→ Yield strength		lb/in		154	
	→Break Elongation		G.L. 50mm		%	700
	→Yield Elongation		G.L. 33mm		%	13
4	Tear Resistance (min.ave)	D 1004	lb	Every 10th roll	47	
5	Puncture Resistance (min ave)	D 4833	lb	Every 10th roll	130	
6	Carbon Black Content (Range)	D 4218 / D 1603	%	Every 5th roll	2.0 - 3.0	
7	Carbon Black Dispersion	D 5596	Category	Every 10th roll	Note 1	
8	Stress Crack Resistance (SP - Notched Constant Tensile Load )	D 5397 (Appendix)	Hrs.	Each two resin lots (One lot = 200,000 lb)	500	
9	Oxidative Induction Time (min.ave ) Standard -OIT	D 3895 ( at 200 dig C )	Minutes	Every 200,000 lb	> 100	
	-- OR--- High Pressure -OIT	D 5885 ( at 150 dig C )			> 500	
10	Oven Aging at 85 deg C. Standard -OIT ( min.ave) - % retained after 90 days	D 5721 D 3895	%	Per each formulation	55	
	---OR--- High Pressure -OIT ( min.ave) - % retained after 90 days	D 5721 D 5885			80	
11	UV Resistance HP -OIT ( min.ave) - % retained after 1600 hrs	D 7238 D 5885	%	Per each formulation	50	

### TYPICAL ROLL DIMENSIONS (Note2)

Roll Width	feet	23.0
Roll Length	feet	345
Roll Area	Sq. Feet	7935

Note 1 : Dispersion only applies to near spherical agglomerates 9 of 10 views shall be category 1 or 2 .No more than 1 view from category3.

Note 2 : Roll length & widths have a tolerance of +/- 1% .

Note 3 : All geomembranes have dimensional stability of +/- 2% when tested according to ASTM D 1204 .

Note 4 : Machine direction(MD) & Cross direction (XMD) average values should be on the basis of 5 specimens each direction.

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